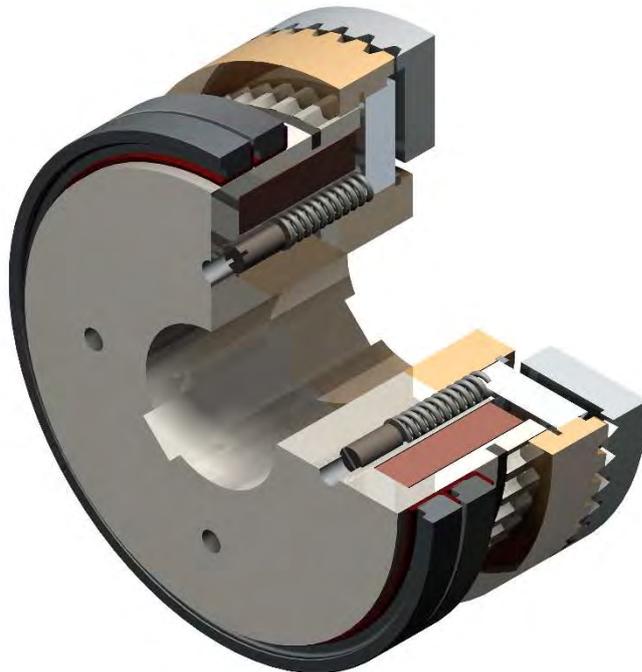


Operating and Assembly Instructions

Electromagnetic spring-applied tooth clutch

Type 548.xx, electromagnetically released

Stator design 1 and design 2



Mönninghoff

1	General	4
1.1	Information on these instructions.....	4
1.2	Explanation of symbols.....	5
1.3	Limitation of liability.....	8
1.4	Copyright protection.....	9
1.5	Spare parts.....	9
1.6	Guarantee conditions.....	9
1.7	Customer service.....	10
1.8	Declaration of Incorporation.....	11
2	Safety	13
2.1	General.....	13
2.2	Staff requirements.....	14
2.2.1	Qualifications.....	14
2.2.2	Unauthorised persons.....	15
2.3	Intended use.....	15
2.4	Technical modifications.....	16
2.5	Personal protective equipment.....	16
2.6	Specific dangers.....	16
2.7	Safety devices.....	17
2.8	Signs.....	18
3	Technical Specifications	20
3.1	Connection dimensions, connection fixings.....	20
4	Setup and method of function	21
4.1	Setup.....	21
4.1.1	Individual parts view.....	21
4.2	Description.....	22
4.2.1	Features.....	22
4.3	Functional method.....	22
5	Transport, packaging and storage	23
5.1	Safety instructions for transport.....	23
5.2	Transport inspection.....	23
5.3	Packaging.....	24
5.4	Removing from the packaging.....	25
5.5	Storing the packaged items.....	25

6	Installation	26
6.1	Safety.....	26
6.2	Preparation.....	27
6.3	Assembly.....	28
7	Startup	32
8	Operation	34
8.1	General.....	34
8.2	Recommendations for operation.....	34
9	Faults.....	36
9.1	Safety.....	36
9.2	Malfunctions	39
10	Maintenance	40
10.1	Checking for wear	40
11	Dismantling.....	41
11.1	Safety.....	41
11.2	Dismantling	41
11.3	Disposal.....	42
12	Applicable standards, guidelines and regulations.....	43
13	Appendix	44
14	Index	45

1 General

1.1 Information on these instructions

These instructions enable safe and efficient handling of the type 548.xx Electromagnetic spring-applied tooth clutch, design 1 and design 2, hereinafter referred to as the coupling.

These instructions are a part of the coupling and must be kept in the immediate vicinity of the coupling and be accessible to staff at all times. Staff must read and understand these instructions carefully before beginning any work. Compliance with all safety instructions stated in these instructions constitute the basic requirement for safe working practices.

In addition, local accident prevention regulations and general safety rules apply to application area of the combination.

In addition to these instructions, the instructions for the installed components in the appendix also apply.

1.2 Explanation of symbols

Warnings

All warnings in these operating instructions are also indicated by a warning symbol.

The following warning symbols are used throughout these operating instructions:

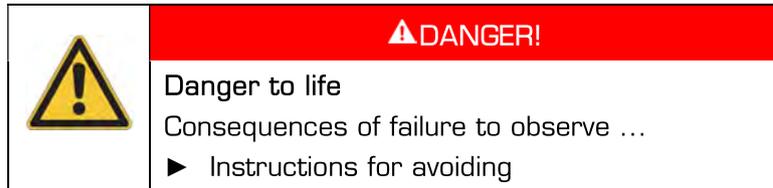
Symbol	Meaning
	Danger to persons with heart pacemakers!
	General warning
	Danger from electric current!
	Danger of crushing!
	Danger from hot surfaces
	Warning of magnetic field
	Danger of environmental pollution
	General instructions and useful suggestions on handling

Safety precautions

The safety instructions are indicated in these instructions by symbols. The safety instructions are introduced by signal words that are intended to indicate the extent of the danger.

The warning symbol also indicates the type of danger.

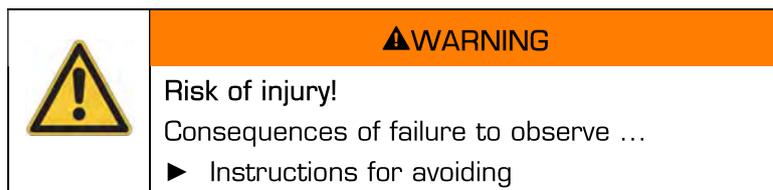
The following warnings are used throughout these instructions:



A warning of this category indicates an impending dangerous situation.

If the dangerous situation is not avoided, it may lead to serious injury or even death.

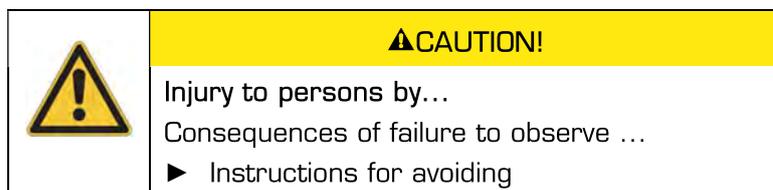
Follow the instructions in this warning to avoid possible danger of serious injury or even death.



A warning of this category indicates a potentially dangerous situation.

If the dangerous situation is not avoided, it may lead to serious injury or even death.

Follow the instructions in this warning to avoid the danger of serious injury to persons or even death.



A warning of this category indicates a potentially dangerous situation.

If the dangerous situation is not avoided, it may lead to light or minor injuries.

Follow the instructions in this warning to avoid possible danger of serious personal injuries.

	CAUTION
	<p>Damage to property by... Consequences of failure to observe ...</p> <p>▶ Instructions for avoiding</p>

A warning of this category indicates potential danger to property.

If the situation is not avoided, it may lead to damage to property.

Follow the instructions in this warning to avoid damage to property.

Tips and recommendations

	NOTE
	Descriptive text...

A descriptive text contains additional information that is important for further processing or for simplifying the procedure step explained.

Special safety instructions

In order to draw attention to special dangers, specific symbols were used in the safety instructions:

	⚠ DANGER!
	<p>Danger from electric current! Consequences of failure to observe ...</p> <p>▶ Instructions for avoiding</p>

	⚠ DANGER!
	<p>Danger to persons with heart pacemakers! Consequences of failure to observe ...</p> <p>▶ Instructions for avoiding</p>

1.3 Limitation of liability

All specifications and notes in these instructions were compiled according to all standards and regulations, the current state of technology and many years of knowledge and experience.

The manufacturer assumes no liability for damages resulting from:

- Failure to observe the operating instructions
- Use other for the intended purpose
- Deployment of insufficiently qualified staff
- Unauthorised modifications
- Technical modifications
- Use of non-approved spare parts
- Faulty connection

The responsibilities as agreed in the delivery contract, the general terms and conditions, the delivery conditions specified by the manufacturer as well as the applicable statutory regulations apply.

We reserve the right to make technical modifications resulting from improvements and further development.

1.4 Copyright protection

This documentation is protected by copyright.

The contents and instructions are for internal use only and may not be transferred to a third party, reproduced in any form or manner, either in whole or in part, utilised or communicated without the written permission of the manufacturer.

Infringement obligates damage compensation. We reserve the right to impose further claims.

1.5 Spare parts

	▲WARNING
	<p>Danger of injury due to wrong or faulty spare parts!</p> <p>Incorrect or defective replacement parts can lead to injury, damage, malfunction or total breakdown.</p> <ul style="list-style-type: none"> ▶ Only use original spare parts from the manufacturer.

	NOTE
	<p>The use of spare parts other than original Mönninghoff spare parts or use of spare parts not purchased directly from Maschinenfabrik Mönninghoff GmbH & Co. KG invalidates all commitments of Maschinenfabrik Mönninghoff GmbH & Co. KG such as guarantee, service contracts etc. without prior notice.</p> <ul style="list-style-type: none"> ▶ Obtain spare parts from authorised dealers or directly from the manufacturer. See page 2 for the address.

1.6 Guarantee conditions

The guarantee conditions are included in the general terms and conditions of the manufacturer.

1.7 Customer service

Technical information is available from our customer service department.

Maschinenfabrik Mönninghoff GmbH & Co. KG

Burgstraße 35

Postfach 101749

D – 44867 Bochum

D – 44717 Bochum

Telephone: +49 (0) 2327 3033-0

Email: service@moenninghoff.de

Internet: www.moenninghoff.de

Moreover, our employees are always interested in new information and experiences, which result from the use of our products or can lead to the improvement of our products.

1.8 Declaration of Incorporation

Declaration of Incorporation

according to EC Machine Directive 2006/42/EC,

Annex II B

Name of the manufacturer: **Maschinenfabrik Mönninghoff GmbH & Co. KG**

Address of the manufacturer: **Maschinenfabrik Mönninghoff GmbH & Co. KG**
Burgstraße 35
D – 44867 Bochum

We hereby declare that the product

Model: **Electromagnetic spring-applied tooth clutch**

Model **558.xx design 1 and design 2**

Project no.:

is intended for installing into a system/machine. Startup is not permitted until it is determined that the system/machine in which this electromagnetic spring-applied tooth clutch is installed, complies with the requirements of the EC directives.

The following harmonised standards were applied:

IEC 204-1	Electrical equipment of machines – General requirements
DIN EN 60204-1	Safety of machines - electrical equipment of machines - part 1: general requirements
DIN EN ISO 12100-1	Safety of machines - basic terms, general principles of design - part 1: basic terminology, methodology
DIN EN ISO 12100-2	Safety of machines - basic terms, general principles of design - part 2: technical principles

Technical documentation is fully available.

The corresponding operating instructions for the machine/machine part are available.

- in their original version and
 in the national language of the user

Bochum, 11.03.2022 Signature.....
Managing director: Dipl.-Staatswissenschaftler Kai Neubauer

2 Safety

2.1 General

This section provides an overview on all safety aspects for optimum protection of staff during assembly and startup as well as safe and trouble-free operation.

Danger from electric current!

	⚠ DANGER!
	<p>Danger from electric current! Contact with electrically live parts can lead to fatal injuries.</p> <ul style="list-style-type: none"> ▶ Do not touch electrically live parts. ▶ When working on/with the coupling, switch off the power and secure against switching on again ▶ Pay attention to the safety instructions.

Danger from failure to observe the safety instructions!

	⚠ DANGER!
	<p>Danger from failure to observe the safety instructions! Failure to observe the safety and instructions listed in these assembly instructions can lead to considerable danger.</p> <ul style="list-style-type: none"> ▶ Always pay attention to all warnings and instructions listed.

Danger from magnetic fields

	⚠ DANGER!
	<p>Danger to life of persons with heart pacemakers! The magnetic field of the coupling can impair the function of heart pacemakers if the minimum distance for the pacemaker is not observed.</p> <ul style="list-style-type: none"> ▶ Persons with heart pacemakers may not work with the electromagnetic spring-applied tooth clutch. ▶ Observe the regulations of BGV B11.

2.2 Staff requirements

2.2.1 Qualifications

	⚠ WARNING
	<p>Danger of injury due to insufficient qualification.</p> <p>Improper use can result in considerable damage to persons or property.</p> <p>▶ All activities shall only be performed by qualified staff.</p>

The following qualifications are stated in the operating instructions for various different fields of activities.

- **Instructed person**
was given instruction by the operator on his/her assigned tasks and possible dangers resulting from improper conduct.
- **Specialist staff**
is able to carry out assigned work tasks as well as recognise and prevent possible dangers based on his/her technical training, knowledge and experience, including knowledge of applicable regulations.
- **Qualified electrician**
is able to carry out assigned work tasks on electrical systems as well as recognise and prevent possible dangers based on his/her technical training, knowledge and experience, including knowledge of applicable standards and regulations.
The qualified electrician has been trained for the specific work site to which he/she is deployed, and is familiar with the relevant standards and regulations. Only permit members of staff if it can be expected that they will carry out their assigned tasks reliably. Those staff members whose responsiveness is affected by substances such as drugs, alcohol or medication shall not be permitted.

	<i>NOTE</i>
	<p>Observe age and occupational-specific regulations at the location of the electromagnetic spring-applied tooth clutch when selecting staff.</p>

2.2.2 Unauthorised persons

	▲WARNING
	<p>Danger from unauthorised persons! Unauthorised persons who do not fulfil the requirements described here, are not familiar with the dangers in the work area.</p> <ul style="list-style-type: none"> ▶ Do not permit unauthorised persons to be in the vicinity of the work area. ▶ In case of doubt, approach the persons and instruct them to leave the work area. ▶ Do not continue with work while the unauthorised person is in the vicinity of the work area.

2.3 Intended use

The coupling was conceived and constructed exclusively use for frictional connection of non-rotating shafts and drive flanges for holding a load.

The coupling may only be used according to the technical data and operating conditions defined by the manufacturer and DIN VDE 0580.

- No potentially explosive or aggressive atmosphere
- Ambient temperature -30°C to +60°C

	▲WARNING
	<p>Danger from use for other than the intended purpose! Any use other than for the intended purpose of the combination can lead to dangerous situations.</p> <ul style="list-style-type: none"> ▶ Only use the coupling for its intended purpose. ▶ All information contained in these operating instructions must be strictly complied with.

The operator is liable for all damage caused from use for other than the intended purpose.

2.4 Technical modifications

i	<i>NOTE</i>
	In order not to endanger the operational safety of the coupling, unauthorised modifications and alterations are prohibited!

2.5 Personal protective equipment

To minimise health risks during work, it is necessary to wear personal protective equipment.

- The protective equipment corresponding to the work being carried out must be worn at all times.
- Pay attention to all notices on personal protective equipment within the work area.

Only wear

The following must be worn for all work:

	Close-fitting protective clothing with a low tear strength and no protruding parts. These clothes are principally designed to protect against being caught by moving machine parts. Do not wear rings, bracelets or other jewellery.
	Goggles to protect the eyes from flying parts and liquids

2.6 Specific dangers

The following section specifies residual hazards identified during risk assessment.

Pay attention to the safety instructions and warning notes specified in following sections of these operating instructions in order to reduce the risk of damage to health and avoid dangerous situations.

Danger from electric current!**⚠ DANGER!****Danger from electric current!**

Contact with electrically live parts can lead to fatal injuries.

- ▶ Do not touch electrically live parts.
- ▶ When working on/with the coupling, switch off the power and secure against switching on again
- ▶ Pay attention to the safety instructions.

Danger from magnetic fields**⚠ DANGER!****Danger to life of persons with heart pacemakers!**

The magnetic field of the coupling can impair the function of heart pacemakers if the minimum distance for the pacemaker is not observed.

- ▶ Persons with heart pacemakers may not work with the electromagnetic spring-applied tooth clutch.
- ▶ Observe the regulations of BGV B11.

Moving components**⚠ CAUTION!****Risk of injury from moving parts!**

Moving components can cause injuries.

- ▶ Do not reach into moving parts with your hands or tamper with these parts during operation.
- ▶ Do not open the covers during operation.
- ▶ Wear close-fitting protective clothing in the danger zone.

2.7 Safety devices

The coupling is intended for use within a system. It has no self-contained control system and no automatic emergency stop function.

Before putting the coupling into operation, install the EMERGENCY STOP device for the coupling and integrate this into the safety chain of the system control.

The EMERGENCY STOP device must be connected in such a way that interruption or re-activation of the power supply following such an interruption does not represent a dangerous situation for persons or property.

The EMERGENCY STOP devices must be accessible at all times.

The operator must install safety devices that will shut down the machine/system as soon as a person enters the danger area of the device.

2.8 Signs

The following symbols and signs are located in the working area. These apply to the area immediately surrounding where they are mounted.

	⚠ WARNING
	<p>Risk of injury due to illegible symbols! Due to dirt or other causes, stickers and signs can become illegible.</p> <ul style="list-style-type: none"> ▶ All safety, warning and operating instructions must remain legible. ▶ Damaged signs or stickers must be replaced immediately.

	⚠ DANGER!
	<p>Danger to life of persons with heart pace-makers!</p> <ul style="list-style-type: none"> ▶ Persons with heart pacemakers may not work in the designated area.

	<p>Electric voltage</p> <ul style="list-style-type: none"> ▶ Only qualified electricians may work in the designated work area. ▶ Unauthorised persons may not enter the designated area or open the designated cabinets.
---	---



Strong magnetic fields

- ▶ Strong magnetic fields occur in the designated work area.

3 Technical Specifications

Size	08	14	17	22	23	31
Nominal torque (Nm)	10	40	80	180	350	1000
Coil voltage U (V) \pm 10%	24*	24*	24*	24*	24*	24*
Spring force (N)	90	200	450	650	850	2300
Idle speed air gap X -0.1	0.2	0.2	0.2	0.3	0.3	0.4
Run-out (F)	0.06	0.06	0.07	0.07	0.08	0.08



NOTE

For additional technical data, refer to the sectional drawing in section 4 "Setup and method of function" as well as the assembly drawing. The assembly drawing can be requested from the manufacturer.

3.1 Connection dimensions, connection fixings

Refer to the assembly drawing for connection dimensions and information on connection fixings.



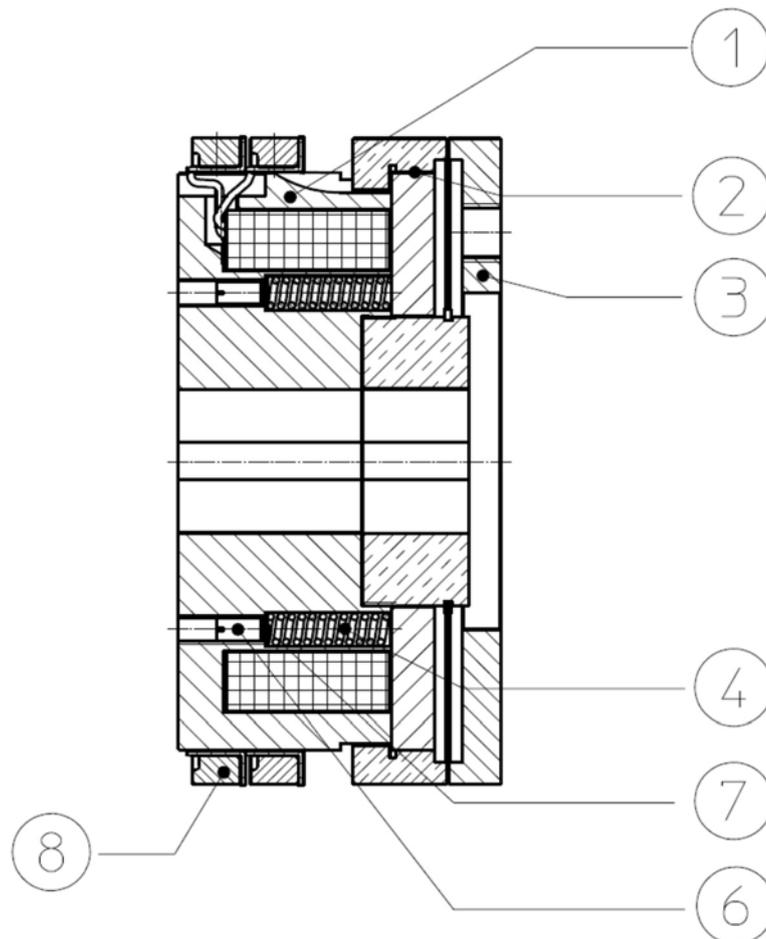
NOTE

The assembly drawing can be requested from the manufacturer.

4 Setup and method of function

4.1 Setup

4.1.1 Individual parts view



- 1 Stator group (design 1 or design 2)
- 2 Armature group
- 3 Annular gear
- 4 Coil spring
- 5 Circlip
- 6 Threaded pin
- 7 Washer
- 8 Slip ring

Figure 1: sectional drawing and individual parts

4.2 Description

4.2.1 Features

Mönninghoff electromagnetic spring-applied tooth clutches are operated by quiescent current. The magnetic force activated by DC current in the coil overcomes the coupling force created by the springs. They are distinguished by the following characteristics:

- High non-slip torque transmission.
- Small dimensions.
- Various gearing options.
- Possibility of synchronous switching.

4.3 Functional method

The electromagnetic spring-applied tooth clutch is activated by spring force and released electromagnetically by applying DC voltage.

The gear face of the armature group (2) is pressed axially against the gear face of the annular gear (3) by the force of the coil springs (4) when no current is applied to the coil.

The gear face establishes a positive connection for transmitting the torque.

The tooth gear can be designed for various different applications.

The idle speed air gap X set by the user must be adhered to for error-free function of the electromagnetic spring-applied tooth clutch.

5 Transport, packaging and storage

5.1 Safety instructions for transport

Improper transport

CAUTION	
	<p>Damage due to improper transport! Improper transport can cause considerable damage.</p> <ul style="list-style-type: none"> ▶ When unloading the packaged items after delivery, as well as during in-house transport, proceed with care and pay attention to the symbols and instructions on the packaging. ▶ Protect the coupling against heavy knocks as well as all types of force during transport. ▶ Avoid strong ambient temperature fluctuations to prevent formation of condensation. ▶ Remove the packaging immediately prior to installation.

CAUTION	
	<p>Damage to property by magnetic fields! Electromagnetic spring-applied tooth clutch have a strong magnetic field that can for example, destroy magnetically-stored data.</p> <ul style="list-style-type: none"> ▶ Do not place spring-applied tooth clutch near to EC cards, video cassettes or other magnetic data storage devices or magnetically sensitive objects.

5.2 Transport inspection

The delivery should be checked immediately for completeness and for transport damage.

NOTE	
	<p>Failure to observe the following instructions will invalidate claims to the insurer for damage.</p>

In the event of obvious visible transport damage, proceed as follows:

- Even if damage is only suspected, sign receipt of delivery (e.g. on the shipping document) with corresponding information under reservation.
- Determine and adhere to deadlines for submission of claims.
- Report the insurance claim immediately to the insurer and provide him with complete documentation of the damage as soon as possible (however, at the latest before possible exclusion and/or limitation periods for compensation claims against third parties expire) to enable acceleration of the claim processing procedure.

	NOTE
	Register any claim as soon as a defect is detected. Claims for damage can only be accepted within the valid reclamation period.

5.3 Packaging

On the packaging

The individual packages are packed according to the expected transport conditions. Environmentally compatible materials have been used exclusively for packing.

The size of the transport packaging depends on the quantity delivered.

Packaging should protect the components from transport damage, corrosion and other damage up until installation. For this reason, do not destroy the packaging and remove it only just prior to installation.

Handling packing material

The packaging protects the coupling against damage during transit. The packing materials were selected according to environmental and waste disposal aspects and can therefore be recycled.

Recycling the packaging material for further use saves raw materials and reduces waste. When no longer required, dispose of the The packing materials according to local environmental regulations.

5.4 Removing from the packaging

Carefully remove the individual parts of the coupling from the packaging.

5.5 Storing the packaged items

Storing the packaged items

Anticorrosion oil was applied to coupling parts not protected against corrosion, which must be stored in the original packaging.

Check the corrosion protection when the duration of storage exceeds six months. If the corrosion protection was removed during control of goods received, renew conservation (e.g., with Tectyl 472 from Valvoline).

Store packaged items under the following conditions:

- Do not leave outdoors.
- Store at a dry and dust-free location.
- Do not subject to aggressive media.
- Protect against solar radiation.
- Avoid mechanical shocks and damage.
- Storage temperature: +5 to +45 °C.
- Relative humidity: max. 60 %.
- For storage longer than 3 months, regularly check the general condition of all components and packaging.



NOTE

It is possible that instructions for storage are on the packaging that go beyond the stated requirements. Follow these instructions accordingly.

6 Installation

6.1 Safety

Staff

Installation and initial startup may only be carried out by specifically-trained specialist staff.

Danger from electric current!

	⚠ DANGER!
	<p>Danger to life from electric current! Contact with electrically live parts can lead to fatal injuries.</p> <ul style="list-style-type: none"> ▶ Do not touch electrically live parts. ▶ When working on/with the coupling, switch off the power and secure against switching on again ▶ Pay attention to the safety instructions.

Danger from magnetic fields

	⚠ DANGER!
	<p>Danger to the life of persons with active health aids (heart pacemakers)! The magnetic field of the spring-applied tooth clutch can impair the function of active health aids such as heart pacemakers if the minimum distance for respective device is not observed.</p> <ul style="list-style-type: none"> ▶ Persons with active health devices may not work with the electromagnetic tooth clutch. ▶ Observe the regulations of BGV B11.

Personal protective equipment

Wear the following protective equipment during all work on installation and initial startup:

	<p>Close-fitting protective clothing with a low tear strength and no protruding parts. These clothes are principally designed to protect against being caught by moving machine parts.</p> <p>Do not wear rings, bracelets or other jewelry.</p>
	<p>Goggles to protect the eyes from flying parts and liquids</p>

Improper installation and initial startup**⚠CAUTION!**

Risk of injury due to improper installation and initial startup!

Improper installation and initial startup can lead to personal injury or material damage.

- ▶ Before beginning work, make sure that sufficient assembly workspace is available.
- ▶ Be careful when handling exposed, sharp-edged components.
- ▶ Pay attention to tidiness and cleanliness at the workplace! Components and tools lying around or on top of each other can be sources of accidents.
- ▶ Assembly components must be properly installed. Adhere to the specified screw torques.

6.2 Preparation

Before installing, check the following points:

- The coupling should not show any deformation, scratches and other damage indicating that it was dropped.
- A sufficient electric supply must be assured (see section "Technical Data").

6.3 Assembly

i	NOTE
	The spring-applied tooth clutch is delivered in an installable condition. It is not necessary to assemble the individual components.

Check the parts for completeness, dimensional stability and damage. Clean the shaft ends and flange holes thoroughly.

i	NOTE
	The shaft fitting should be h7 to j6 The rotor borehole for the shaft is H7 by default.

	CAUTION
	Damage from improper, forced assembly! Improper, forceful assembly can cause considerable damage to property. ▶ Never forcefully strike or press the components onto the shaft! ▶ Only apply assembly force to the front faces of the components!

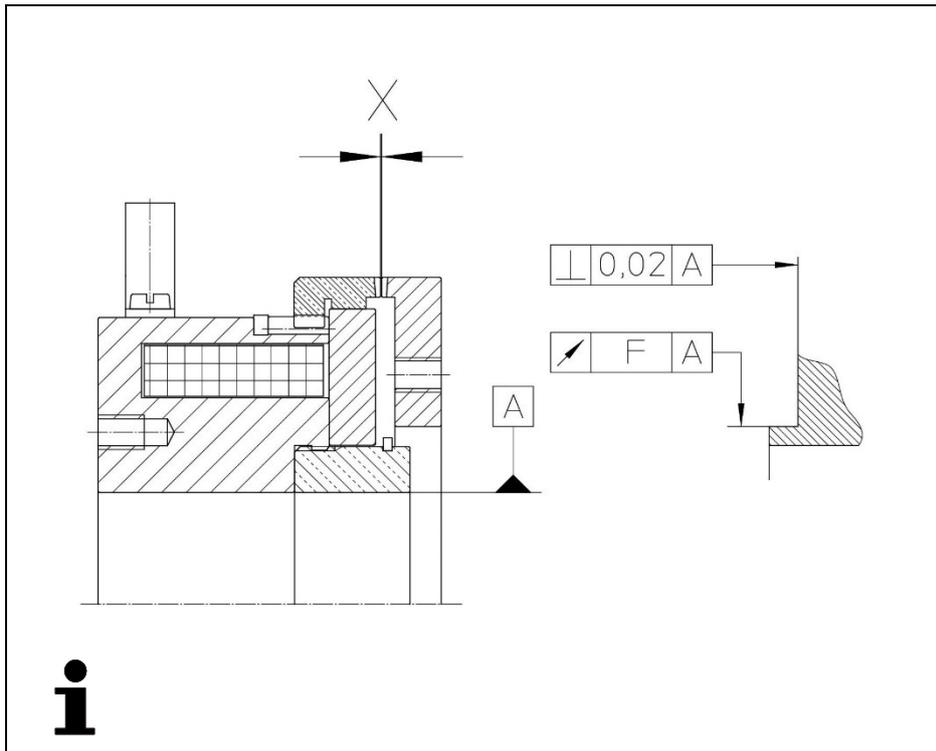
- Push the stator and armature components onto the shaft of the machine and screw to the machine wall.
- Drill and pin the machine wall and magnetic housing of the spring-applied tooth clutch together.
- The pin diameters are specified by the customer.
- Only allow the assembly force to be applied to the front faces in order not to damage the components.
- Screw and pin the annular gear (3) to the customer connecting part.
- The pin diameters are specified by the customer.
- The annular gear with the customer connecting part and the stator and armature components of the spring-applied tooth clutch must be located on a common shaft.

Connection of the stator to the power supply by means of litz wires (design 1) or plug-in connector (design 2) may only take place after the coupling has been completely assembled.

CAUTION	
	<p>Damage from improper, forced disassembly! Improper, forceful dismantling can cause considerable damage to property.</p> <ul style="list-style-type: none">▶ Never apply force to the outer diameter of the components in order to avoid deformation and therefore resulting destruction of the coupling!

The idle speed air gap, meaning the gap between the tips of the gear face in a switched-on condition of the coupling, must be correctly set. If it is too big, the coupling will not engage properly. If on the other hand, if it is set too small, proper disengaging of the tooth gear is not possible.

	NOTE
--	------



After setting the idle speed air gap, do not shift the components axially!

Refer to the technical data for the idle speed gap width dimension (see section 3).

Figure 2: idle speed air gap "X"

Electrical connection

DANGER	
	<p>Danger from electric current!</p> <p>In the case of electromagnetically-operated device, it is possible that dangerously high electrical voltages are induced during the switch-off procedure.</p> <ul style="list-style-type: none">▶ To prevent high induction voltage peaks, install voltage-dependent resistors (varistors) parallel to the coil or provide a protective circuit.▶ Do not touch electrically live parts.▶ Observe the current safety regulations at the place of use for the installation of electrical systems.



	DANGER
	<p>Danger to life of persons with heart pace-makers!</p> <p>The magnetic field of the coupling can impair the function of heart pacemakers if the minimum distance for the pacemaker is not observed.</p> <ul style="list-style-type: none"> ▶ Persons with heart pacemakers may not work with the spring-applied tooth clutch . ▶ Observe the regulations of BGV B11.

	NOTE
	<p>Only operate spring-applied tooth holding clutch with DC current.</p>

The design of a coil corresponds to the coil voltages specified in the technical data (see section 3).

Polarity is freely selectable.

The coil is designed for a holding voltage of 24 V DC at a switching time of 100% ED.

Switch the current only in the DC current circuit to prevent switch-on and switch-off delays when switching the clutch.

7 Startup

Danger from electric current!

	⚠ DANGER!
	<p>Danger to life from electric current!</p> <p>Contact with live components can be fatal. Switched-on electrical components can cause uncontrolled movement and lead to serious injuries.</p> <ul style="list-style-type: none"> ▶ Before beginning any work, switch off the power and secure against switching on again.

Danger from magnetic fields

	⚠ DANGER!
	<p>Danger to the life of persons with active health aids (heart pacemakers)!</p> <p>The magnetic field of the spring-applied tooth clutch can impair the function of active health aids such as heart pacemakers if the minimum distance for respective device is not observed.</p> <ul style="list-style-type: none"> ▶ Persons with active health devices may not work with the spring-applied tooth clutch. ▶ Observe the regulations of BGV B11.

Danger from rotating components

	⚠ CAUTION!
	<p>Damage to persons from moving components!</p> <p>Rotating components can cause injury.</p> <ul style="list-style-type: none"> ▶ Never reach into the area of the rotating coupling and shafts! ▶ Protect the coupling against unintentional access during operation!

- Check for correct assembly of all components before startup of the coupling.
- Check tooth gear for proper engaging and disengaging.
- Check the function of all safety devices that are to be used with the coupling.
- Switch on the electrical supply.
- Start up the system.

- The coupling must be disengaged or engage when the current is switched off.

i	NOTE
	Overratcheting the coupling is not permitted!

- Observe the coupling.
- The coupling can be put into continuous operation after checking for proper function.

	CAUTION
	<p>Danger of damage to the coupling when switching at too high differential speeds. Switching the coupling at too high differential speeds causes wear or destruction of the tooth gear.</p> <p>► Switch on the coupling with fixed-point switching only at very low differential speeds</p>

i	NOTE
	It is not possible to specify the maximum possible switching speed.

8 Operation

8.1 General

The coupling is operated fully automatically after startup. Manual intervention is only required for cleaning and fault rectification.

8.2 Recommendations for operation

Pay attention to all relevant safety and accident prevention regulations for the place of operation during operation.

The operating staff must be familiar with the details of operating the coupling before startup.

Danger from electric current!

	⚠ DANGER!
	<p>Danger to life from electric current! Contact with live components can be fatal. Switched-on electrical components can cause uncontrolled movement and lead to serious injuries.</p> <ul style="list-style-type: none"> ▶ Before beginning any work, switch off the power and secure against switching on again.

Danger from magnetic fields

	⚠ DANGER!
	<p>Danger to the life of persons with active health aids (heart pacemakers)! The magnetic field of the spring-applied tooth clutch can impair the function of active health aids such as heart pacemakers if the minimum distance for respective device is not observed.</p> <ul style="list-style-type: none"> ▶ Persons with active health devices may not work with the spring-applied tooth clutch. ▶ Observe the regulations of BGV B11.

Danger from rotating components

	⚠ CAUTION!
	<p>Damage to persons from rotating components! Rotating components can cause injury.</p>

	▶ Never reach into the area of the rotating coupling!
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i	NOTE
	Only operate the coupling according to the protective requirements in DIN VDE 0580.

- Cover the coupling to protect it against dirt and magnetic dust.
- Observe the required radio interference suppression measures.
- Introduce adequate measures according to DIN VDE 0848 part 4 to rule out danger to persons and property by direct or indirect electromagnetic fields.

In an unassembled condition, the coupling has IP00 degree of protection according to DIN VDE 0470. The choice of location for setup and use must allow for these circumstances.

If applicable, introduce protective measures to increase the degree of protection should the ambient conditions make this necessary.

i	NOTE
	If safety-relevant changes occur during operation of the coupling, stop the system immediately and repair or replace the coupling. If in doubt, contact the manufacturer.

In the case of spring-applied tooth clutches that are designed for "oil running" (coupling is not immersed; only splash oil), use only synthetic oil or mineral oil without zinc additives or mixtures containing zinc (e.g., zinc dialkyl dithiophosphates / service life additives).

Only use oils with a viscosity up to $25 \times 10^{-6} \text{ m}^2/\text{s}$ at 50°C ($3^\circ\text{E}/50^\circ\text{C}$).

9 Faults

Possible causes of faults and their elimination are described in the following section.

If a fault cannot be eliminated after following the instructions provided, the manufacturer should be contacted, see service addresses on page 2.

9.1 Safety

Danger from electric current!

	⚠ DANGER!
	<p>Danger to life from electric current! Contact with live components can be fatal. Switched-on electrical components can cause uncontrolled movement and lead to serious injuries.</p> <ul style="list-style-type: none"> ▶ Before beginning any work, switch off the power and secure against switching on again.

Danger from magnetic fields

	⚠ DANGER!
	<p>Danger to the life of persons with active health aids (heart pacemakers)! The magnetic field of the spring-applied tooth clutch can impair the function of active health aids such as heart pacemakers if the minimum distance for respective device is not observed.</p> <ul style="list-style-type: none"> ▶ Persons with active health devices may not work with the spring-applied tooth clutch. ▶ Observe the regulations of BGV B11.

Staff

- Faults may only be eliminated by specially trained, qualified staff.
- Work on electrical systems may only be carried out by specialist qualified electricians.

Danger from rotating components

	⚠ CAUTION!
	<p>Damage to persons from rotating components! Rotating components can cause injury.</p> <ul style="list-style-type: none"> ▶ Never reach into the area of the rotating coupling!

Personal protective equipment

Wear the following protective equipment during work with the coupling:

	<p>Close-fitting protective clothing with a low tear strength and no protruding parts. These clothes are principally designed to protect against being caught by moving machine parts.</p> <p>Do not wear rings, bracelets or other jewellery.</p>
	<p>Goggles to protect the eyes from flying parts and liquids</p>

Improperly performed work on elimination of faults

	<p style="text-align: center;">⚠ WARNING</p> <p>Risk of injury from improperly performed work on elimination of faults!</p> <p>Improperly performed work can cause severe damage to persons and property.</p> <ul style="list-style-type: none"> ▶ Before beginning work, make sure that sufficient assembly workspace is available. ▶ The following applies to the system, in which the coupling is to be operated: never disable the safety devices in the system. ▶ Pay attention to tidiness and cleanliness at the workplace! Components and tools lying around or on top of each other can be sources of accidents. ▶ If components are removed, pay attention to correct assembly; replace all fixing elements and adhere to all screw torques. ▶ In the event of malfunctions or irregularities, stop the system and coupling and inform the person responsible. If faults cannot be rectified, contact the service department of the Maschinenfabrik Mönninghoff GmbH & Co. KG. ▶ In the event of errors, switch off all electrical connections before determining the fault.
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9.2 Malfunctions

The following table provides an overview of possible faults and their causes. If there any uncertainties or questions, consult the manufacturer.

Error	Possible cause	Remedy
Coupling does not switch off (electrical causes)	Electrical supply interrupted Voltage supply defective	Check voltage supply and supply lines
	Coil has short circuit or ground fault	Measure the resistance of the coil. Compare the measured resistance with the nominal resistance (see technical data for value). If the resistance is too low, replace the coupling and return for repair
	Wiring is wrong or defective	Check wiring Check cable for continuity
Coupling does not switch off (mechanical causes)	Idle speed air gap set to small, tooth gear cannot disengage	Check idle speed air gap and reset
	Tooth guide heavily contaminated	Replace the coupling and return to the manufacturer for overhauling and checking.
Coupling switches off with delay	Tooth guide of the centring part heavily contaminated or damaged	Dismantle the coupling, check tooth guide, clean and grease with Rocol MTS 2000 If damaged, return the coupling for repair
Coupling engages, gears slip afterwards	Overloading	Stop the system immediately and eliminate the cause of overloading
	Tooth gear worn or destroyed	Dismantle coupling and replace
	Idle speed air gap too big	Reset idle speed air gap
Coupling does not engage or only after considerable delay	Differential speed too high Fixed-point tooth cannot engage fast enough	Lower speed, preferably switch the coupling at standstill

10 Maintenance

The coupling does not require regular maintenance work.

Work on the coupling is only necessary when rectifying a fault. When rectifying a fault, pay attention to the safety instructions in section 9 "Malfunctions".

10.1 Checking for wear

	⚠ CAUTION!
	<p>Damage to persons from rotating components!</p> <p>Rotating components can cause injury.</p> <ul style="list-style-type: none"> ▶ Only check for wear when the coupling is at a standstill! ▶ Never reach into the area of the rotating coupling!

i	NOTE
	<p>The spring-applied tooth clutch is maintenance-free. Nevertheless, the tooth gear must be checked regularly for wear.</p>

The intervals for checking wear depend on the conditions at the place of operation. Increased load on the spring-applied tooth clutch due to increased switching frequency or frequent overload conditions necessitates shorter intervals.

The intervals for checking are determined by information obtained during operation.

i	NOTE
	<p>Store reserve couplings to keep system downtime as short as possible in the event of a disturbance.</p>

11 Dismantling

When the end of the service life is reached, the coupling must be dismantled and disposed of according to environment regulations.

11.1 Safety

Staff

- Dismantling may only be performed by qualified staff.

Electrical system

	⚠ DANGER!
	<p>Danger to life from electric current! Contact with live components can be fatal.</p> <p>▶ Before beginning any work, switch off the power and secure against switching on again.</p>

11.2 Dismantling

Electrical system

Before dismantling:

- Switch off the system, in which the coupling is installed and secure against being switched on again.
- Physically disconnect the entire power supply.

Subsequently clean modules and components properly and disassemble in accordance with local occupational safety and environmental protection regulations.

11.3 Disposal

If no agreement was made on product return and disposal, please submit dismantled components for recycling:

- Scrap metals.
- Submit plastic elements for recycling.
- Sort and dispose of other components according to material characteristics.

CAUTION	
	<p>Environmental damage due to improper disposal!</p> <ul style="list-style-type: none">▶ Electrical scrap, electronic components, lubricants and other accessories are subject to special waste handling and must be disposed of by authorised specialist companies only!▶ The local authorities or special waste disposal companies can provide information on proper disposal according to environmental regulations.

12 Applicable standards, guidelines and regulations

Standard	Designation
DIN VDE 0470	Protection class by housing (IP code)
DIN VDE 0580	Electromagnetic devices
DIN 31000	General principles for safety-conscious design of technical products
DIN 867	Reference profile for involute gears
VDI 2230 sheet 1	Systematic calculation of heavily loaded screw connections; Cylindrical screw-in connections
VDI 2230 sheet 1	General principles for safety-conscious design of technical products; Safety technology terms; basic terms

13 Appendix

14 Index

A		
Appendix.....	4, 44	
Assembly.....	28	
C		
Checking for wear.....	40	
Connection dimensions.....	20	
Connection fixings.....	20	
Copyright protection.....	9	
Customer service.....	10	
D		
Dangers.....	16	
Declaration of Incorporation.....	11	
Dismantling.....	41	
Disposal.....	42	
F		
Faults.....	36	
Functional method.....	22	
G		
Guarantee.....	9	
I		
Idle speed air gap.....	29	
Individual parts.....	21	
Installation.....	26	
Instruction.....	14	
Intended use.....	15	
L		
Liability.....	8	
M		
Maintenance.....	40	
Malfunctions.....	39	
O		
Operation.....	34	
P		
Packaging.....	23, 24	
		Protective equipment..... 16
		Installation..... 26, 38
		Q
		Qualified electrician..... 14
		S
		Safety
		General..... 13
		Safety devices..... 17
		Service..... 10
		Setup..... 21
		Signs..... 18
		Spare parts..... 9
		Specialist staff..... 14
		Staff
		Dismantling..... 41
		Initial startup..... 26
		Installation..... 26
		Maintenance..... 36
		Requirements..... 14
		Standards and regulations..... 43
		Startup..... 32
		Storage..... 23, 25
		Symbols
		in the danger zone..... 18
		in the instructions..... 5
		T
		Technical modifications..... 16
		Technical Specifications..... 20
		Transport..... 23
		Transport inspection..... 23
		U
		Unpacking..... 25

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